AT 224-3M20
TITLE STEEL SUPPORT CONFIGURATION

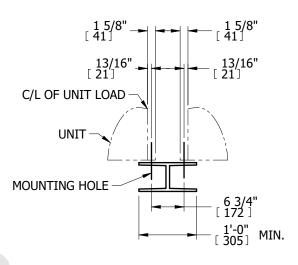
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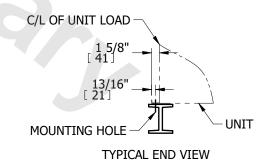
SCALE N.T.S. DRAWN BY JLG

20'-0" 6096] 5" [127] 5" [127] 13/16" [21] 11'-8 3/8" [3566] **UNIT OUTLINE** C/L OF MOUNTING HOLES $(16)\emptyset$ 3/4" [19mm] MOUNTING HOLES 24'-1 1/8" 7344] 6 3/4" [171] 11'-8 3/8" [3566] C/L OF MOUNTING HOLES

PLAN VIEW



CENTER ARRANGEMENT



NOTES:

- BEAMS SHOULD BE SIZED IN ACCORDANCE WITH ACCEPTED STRUCTURAL PRACTICES.
 MAXIMUM DEFLECTION OF BEAM UNDER UNIT TO BE 1/360 OF UNIT LENGTH NOT TO EXCEED 1/2" [13mm].
- DEFLECTION MAY BE CALCULATED BY USING 55% OF THE OPERATING WEIGHT AS A UNIFORM LOAD ON EACH BEAM. SEE CERTIFIED PRINT FOR OPERATING WEIGHT.
- SUPPORT BEAMS AND ANCHOR HARDWARE ARE TO BE FURNISHED BY OTHERS. ANCHOR HARDWARE TO BE ASTM A325 5/8" [16mm] BOLT OR EQUIVALENT.
- 4. BEAMS MUST BE LOCATED UNDER THE FULL LENGTH OF THE PAN SECTION.
- SUPPORTING BEAM SURFACE MUST BE LEVEL. DO NOT LEVEL THE UNIT BY PLACING SHIMS BETWEEN THE UNIT MOUNTING FLANGE AND THE SUPPORTING BEAM.

- THE FACTORY RECOMMENDED STEEL SUPPORT CONFIGURATION IS SHOWN. CONSULT THE FACTORY FOR ALTERNATE SUPPORT CONFIGURATIONS.
- 7. UNIT SHOULD BE POSITIONED ON STEEL SUCH THAT THE ANCHORING HARDWARE FULLY PENETRATES THE BEAM'S FLANGE AND CLEARS THE BEAM'S WEB.
- 8. FOR ALL MULTIPLE CELL UNITS, OPERATING WEIGHT OF EACH CELL IS FOUND BY DIVIDING TOTAL OPERATING WEIGHT BY THE NUMBER OF CELLS.
- 9. WHEN VIBRATION ISOLATION IS REQUIRED, THE VIBRATION ISOLATORS (BY OTHERS) MUST BE LOCATED UNDER THE SUPPORTING STEEL BEAMS AND NOT BETWEEN THE SUPPORTING STEEL BEAMS AND THE UNIT.
- 10. THE CENTER BEAM SHOULD HAVE A MINIMUM WIDTH OF 12" [305mm]
- 11. DIMENSIONS LISTED AS FOLLOWS: ENGLISH FT-IN

[METRIC] [mm]